

Fresh Technology



FreshLock
zipper
zipper spool reuse
PROGRAM
Giving You a Lock on Green

FRESH-LOCK® Style 106 DS Soft Seal® Zipper Our Most Versatile Style, Now Easier to Crush

- Now available in Presto's proprietary Soft Seal® material for a high-integrity side seal using less crushing energy
- Requires less crushing time and/or temperature, allowing faster converting cycles
- Easy-to-crush material creates high-quality side seals that won't leak, gap or distort
- Features the same high-performance design as the FRESH-LOCK® Style 106 zipper
- Versatile style works with vertical or horizontal form/fill/seal equipment or pre-formed pouches
- Full-size and down-sized variations available to meet specific packaging needs
- Coextruded sealant ribs enhance sealability and compatibility to a wide variety of films
- Patented ribs allow lower sealing temperatures and faster line speeds and improved seal integrity minimizes leakage
- Lower sealing temperatures reduce film distortion for improved package appearance
- Holding force in full-sized version is among the strongest of any FRESH-LOCK® zipper for maximum security
- Single-zipper channel snaps securely for tight seal

Locked and Loaded, and offering improved package quality

Our most versatile zipper, Style 106 works superbly on vertical or horizontal form/fill/seal equipment as well as pre-formed pouches. Featuring patented sealant ribs, Style 106 not only seals at lower temperatures for faster line speeds but also seals to thinner films and reduces leaker rates. The superior holding force of the full-size version helps to prevent your package from opening under pressure. New Soft Seal® material enhances package quality.

Zipper Specification

Product Description:

STYLE 106 DS - Soft Seal® Material

GKL07400-1 Medium Reusable Spool
GKL07409-1 Large Reusable Spool

GKL07500-1 Medium Recyclable Spool
GKL07509-1 Large Recyclable Spool

PROFILE WEIGHT:

1.53 grams/ft +/- 0.1 grams/ft

WIDTH MEASUREMENTS:

10.0 mm +/- 0.3 mm

FOOTAGE/SPOOL:

Medium Spool: 12,000 ft + 100 - 0 ft
Large Spool: 22,000 ft + 100 - 0 ft

SPOOLS/PALLET:

Medium Spool: 12 spools
Large Spool: 10 spools

FOOTAGE/PALLET:

144,000 ft + 1200 - 0 ft
220,000 ft + 1000 - 0 ft

FINISHED SPOOL UNIT WEIGHT:

~49 lbs
~81 lbs

PACKAGING:

| | | | |
|--------------|--------------|-----------------|--------------------|
| Medium Spool | 15.49" width | 1.5" shaft O.D. | 19.75" flange O.D. |
| Large Spool | 15.81" width | 1.5" shaft O.D. | 23.50" flange O.D. |

PROPERTIES:

Zipper material(s): Soft Seal® Material with adhesive sealant
Suitable for food contact applications
Sealing temperature range: **220-320 °F
Holding force from product side: 2.25 lbs target avg.

POSITION OF ZIPPER:

The post next to interlocking members must be positioned toward the product/inside of package.

Each spool individually wrapped & placed in individual shipping case.

**Temperature range may vary depending on type of package film used.

Call your Fresh-Lock® zipper representative for details on our Zipper Spool Reuse Program.

www.Fresh-Lock.com



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